



All position mild steel maintenance alloy

Features & Benefits

- Compatible with all mild steels Reduced inventory/margin for error
- Easy Slag Removal Saves time
- Welds through contaminants and rust Saves preparation time
- Stable arc, even at low amps Easy to use
- Flat Bead Shape Quality finish
- Easy to use in all positions Reduces dismantling time for repair

P/N	Product	S/C	Packaging	
22798	Certanium 701 2.4 mm	701	4 kg	
22804	Certanium 701 3.2 mm	701	4 kg	
22807	Certanium 701 4 mm	701	4 kg	

Application

Fixtures, frames, machine bases, storage tanks, farm equipment, angle iron, piping, low carbon steel and general welding.

Instructions

- 1. Hold a short to medium arc length, lean electrode 45° towards the direction of travel.
- 2. Use either the stringer or weave technique.

P/N	Size	DC straight/ reverse/ AC
22798	2.4mm	50-70
22803	3.2mm	70-110
22807	4.0mm	115-140



Technical Information

General info:

Consistency:	Solid			
Base material:	Titanium dioxide			
Colour:	Grey			
Shelf life:	3 years			
Customs Tariff Code: 83111010				
VOC:	0 g/l			

Tensile Strength: 58 kg/mm² Yield Strength: 52 kg/mm² Elongation: 25 %



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Registered Office: Amber House, Showground Road, Bridgewater, Somerset, United Kingdom TA6 6AJ

KENT (United Kingdom) Ltd, Forsyth House, Pitreavie Way, Pitreavie Business Park, Dunfermline, Fife KY11 8US Tel: 0800 136925 or 01383 723344 between 08:30-17:30 Monday-Thursday, 09:00-15:00 on Fridays'. For out of hours queries please Fax us on 01383 735829 or Email: KENTsales.UK@kenteurope.com

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